PART NO. DCAJ348

PROCESS – COPPER
O.D. – .498–.502 (12.6–12.8)
WALL – .0545–.0615 (1.4–1.6)
END I.D. – .378–.381 (9.6–9.7)
x .865–.927 (22.0–23.5)
PLUG, –4

DISCHARGE – COPPER
O.D. – .373–.377 (9.5–9.6)
WALL – .0545–.0615 (1.4–1.6)
END I.D. – .315–.318 (8.0–8.1)
x .865–.925 (22.0–23.5)
PLUG, –3 HAND FORM

8.281–8.344
210.3–211.9 RAD

.750–.760
19.1–19.3 DIA.
(3) HOLES

2.406–2.469
61.1–62.7 RAD

2.813–3.313
71.5–84.2

2.813–3.063
71.5–77.8

3.531–3.906
89.7–99.2

.156–.281
4.0–7.1

3.500–3.750
88.9–95.3

2.313–2.813
58.8–71.5

13.281–13.344 RAD
337.3–338.9

7.969–8.031
202.4–204.0

1.719–1.781
43.7–45.2

3.531–3.781
89.7–96.0

8.531–8.719
216.7–221.5

2.906–3.156
73.8–80.2

2.375–2.437
60.3–61.9

6.094–6.156
154.8–156.4

6.406–6.594
162.7–167.5

.594–.656
15.1–16.7 RAD
(3) PLACES

.219–.344
5.6–8.7

.188–.250
4.8–6.4 (3) BRK'TS.

10.344–10.469
262.7–265.9

SUCTION – COPPER
O.D. – .498–.502 (12.6–12.8)
WALL – .0545–.0615 (1.4–1.6)
END I.D. – .503–.506 (12.8–12.9)
x .928–.948 (23.6–24.1)
PLUG, –11

DIMENSIONING = INCHES / MILLIMETERS OR INCHES (MILLIMETERS)

NOTE!

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A–B" & "A–C" FOR PROCESSING.

AJ

Q.A. SYMBOLS

NOTE!

1. SEE DWG. #AHT–1 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND LOWER SHOCK LOOP IN LOWER HOUSING.

A	HA635–6				
B	HA634–1				
C	34366–1				
D	34367				
E	34372				

LT	LC	CHANGE	DATE
D	6A	#228106–1 REMOVED HA–536–99 & HA–535–2 REDRAWN – NO CHANGE, ON TO CAD #220833	N.L.C. 8–11–95 / HMB 8/27/92
C	—		

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DIS.CODE 34D

NAME SALES COMPRESSOR

DWN.	CK.	APR.	SCALE	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
BRODERICK 8/27/92	McQUEEN 8-15-95	BLANDEN	1"=2"	

TECUMSEH PRODUCTS CO.
TECUMSEH, MICHIGAN

MATERIAL

INTERNAL USE ONLY
UG\\DISK5:[CLARK]AJ–DCAJ348□0–C.PRT

PART NO. DCAJ348